



Pit Procedures and Alignment for a Break Pit Stop:

- Any time a vehicle enters pit road for a pit stop during the event, a maximum of four (4) properly uniformed crew members will be allowed in the vehicle servicing area.
- A five (5) minute break will occur at or near the designated point(s) of the event.
- The yellow flag will be displayed, and the caution vehicle will pick up the field (stay single file in Freeze Field running order).
- The "Free Pass" vehicle will be moved past the caution vehicle to the outside.
- Once pit road is open, vehicles electing to pit may enter pit road.
- No work is to be performed until authorized by ARCA Officials.
- The time will start when the last vehicle stops on pit road and the ARCA Official authorizes work to begin.
- During the break teams will be allowed to make approved adjustments, change tires per designated race allotment, and add fuel. Crew Members will not be allowed to change tires and engage the fuel can simultaneously (one (1) lap penalty).
- The caution vehicle will roll at the five (5) minute mark and any vehicle(s) that are not on the track may be assessed a penalty.
- At the end of the break, vehicles will be lined up in their respective running order at the time of caution in the following order:
 - 1) Lead lap vehicles that did not pit.
 - 2) Lead lap vehicles that pitted and returned to the track in the proper time allotment.
 - 3) Lap(s) down vehicles that did not pit.
 - 4) Lap(s) down vehicles that pitted and returned to the track in the proper time allotment.
 - 5) Free Pass vehicle.
 - 6) Wave around vehicles.
 - 7) Vehicles under penalty.

Pit Procedures and Alignment for Caution Flag pit stops outside of the break(s):

- **You cannot improve your position among the cars you pit with when pitting under caution.**
- If electing to pit, vehicles must pit on designated lap. Vehicles not pitting on designated lap or pitting more than once will incur a penalty.
 - 1) Lead lap vehicles will be eligible to pit first time pit road is open.
 - 2) Lap(s) down vehicles and the "Free Pass" vehicle will be eligible to pit second lap pit road is open.
- Quickie Yellow (at ARCA discretion), first lap pit road is open all vehicles may pit.
- A maximum of four (4) properly uniformed crew members will be allowed in the vehicle servicing area.
- During each stop Teams will be allowed to make approved adjustments
- Crew Members will not be allowed to change tires unless approved by ARCA, Unapproved tire changes will result in a 2-lap penalty.
- Fuel may be added.
- For the restart of the race, vehicles will be lined up in their respective running order at the time of caution in the following order:
 - 1) Lead lap vehicles that did not pit.
 - 2) Lead lap vehicles that pitted on their first eligible lap.
 - 3) Lap(s) down vehicles that did not pit.
 - 4) Lap(s) down vehicles that pitted on their first eligible lap.
 - 5) Free Pass vehicle.
 - 6) Wave around vehicles.
 - 7) Vehicles under penalty.
- Lap(s) down vehicles that do not pit and are ahead of the race leader in freeze field single file order will receive a wave around and will not be eligible to pit until taking the green flag on the race track proper.
- Vehicles exiting pit road once the one to go signal is given will restart at the tail.

Green Flag Pit Stops

- Fuel may not be added under green. The addition of fuel will result in a two (2) lap penalty.
- Tire changes will only be permitted if a vehicle has an incident/issue verified and approved by ARCA (Flat tire(s), damaged tire(s), damaged wheel(s), significant damage, etc.). Unapproved tire changes will result in a two (2) lap penalty.
- Any other approved service will not result in a penalty (i.e., adjustments, damage repair, etc.).